



VELTEK ASSOCIATES, INC.

TECHNICAL DATA FILES



WipeDown[®] HC

Polycellulose Dry Wipe

Product Overview

VAI's **WipeDown® HC Dry Wipes** are high performance dry cleaning wipes that have been specifically designed for pharmaceutical, biotechnology, medical device, healthcare, pharmacy, compounding pharmacy, and hospital uses. These wipes can be used in clean environments for surface clean ups, spill control, IPA wipe downs, and cleaning and decontamination on stainless steel surfaces, lexan, polycarbonate, glass, and any critical surface that requires cleaning. **WipeDown HC Dry Wipes** are the superior methodology for performing USP <797> compliant wipe downs. **WipeDown HC Dry Wipes** are available sterile or non-sterile in a 9"x9" (22.9 cm x 22.9 cm) size.

WipeDown HC Dry Wipes are packaged in ISO 5 (Grade A/B, Former Class 100) and subsequently terminally sterilized to a 10^{-6} sterility assurance level. Individual lots are lot sterility tested according to current USP compendium, are completely traceable, and completely validated for sterility and shelf life. **WipeDown HC Dry Wipes** are delivered each time with lot specific Certificate of Irradiation and Certificate of Sterility.

The material used in our **WipeDown HC Dry Wipes** is a strong blend of polyester and cellulose that incorporates ISO 5 (Grade A/B, Former Class 100) cleanliness. This polycellulose wiper material is low in particles, low in lint, is especially clean, and has non-shedding features. The **WipeDown HC** material has excellent sorbancy.

VAI's sterile **WipeDown HC Dry Wipes** are packaged folded 20 wipers per bag with an additional single over bag. The non-sterile **WipeDown HC Dry Wipes** are packaged flat with 300 wipers per bag.

Product Uses

- Pharmaceutical, biotechnology, and medical device facilities
- Healthcare, pharmacy, compounding pharmacy, and hospital uses
- In clean environments as an all-purpose general cleaning wipe where high sorbancy is required
- For surface clean ups, spill control, IPA wipe downs, cleaning and decontamination, polishing
- General wiping and contamination control
- On lexan, glass, polycarbonate, stainless steel or any other critical surface that requires cleaning
- Performing USP <797> compliant wipe downs

Quality and Manufacturing

- Packaged in ISO 5 (Grade A/B, Formed Class 100)
- Gamma irradiated to 10^{-6} SAL
- Lot sterility tested according to current USP Compendium
- Completely lot traceable
- Completely validated for sterility and shelf life

Features and Benefits

- Individually labeled with lot number and expiration
- Wipers packaged for easy removal
- For use on a multitude of surfaces

- Ideal for use in clean environments as an all-purpose general cleaning wipe
- Superior methodology for performing USP <797> compliant wipe downs
- Strong blend of cellulose and polyester
- Material is designed to be clean and absorbent
- Material is low in particles, low in lint, and incorporates non-shedding features
- 9”x9” (22.9 cm x 22.9 cm) size
- Delivered with lot specific Certificate of Irradiation and Certificate of Sterility

Material Specifications

WipeDown HC Dry Wipe – Polycellulose Dry Wipe*	
Material Details	Typical Value
Material:**	46% Polyester, 54% Cellulose
Color:	White
Basis Weight: **	50.8 g/m ² , ASTM D3776
Thickness: **	0.30 mm, ASTM D1777
Expiration Period:	Sterile: 5 Years, Non-Sterile: 10 Years

*Treatable surface area not to exceed 1 sq. meter. **Typical values shown only, these are not specifications.

Ordering Information

WipeDown HC Dry Wipes – Polycellulose Dry Wipe		
Part number	Description	Qty/cs
VEL13-9X9-S-3013	WipeDown HC Dry Wipe, Packaged Folded, 20 wipes/bag, 20 bags/case, Sterile	400
VEL13-9X9-NS-HC-3024	WipeDown HC Dry Wipe, Packaged Flat, 300 wipes/bag, 5 bags/case, Non-Sterile	1500



VEL13-9X9-S-3013



VEL13-9X9-NS-HC-3024

Additional Documentation

Upon request, the following additional documentation is available:

- Specific Product Testing Reports
- Product Validation
- Sample lot specific documentation packages including Certificates of Sterility and Certificate of Irradiation



VAI®'s Wiper Family

Veltek Associates, Inc. *Disposable Products Manufacturing Division's* capabilities include sterile disposable garments, sterile disposable face masks, dry wipers, sterile wipers, custom cleanroom documentation, sterile synthetic writing substrate, and a HEPA filtered cleanroom printer. DPMD has responded and met demands of professionals in the industry since 1985. Our manufacturing capabilities assure that we will be able to meet all requests and fulfill all of our customer's needs. All DPMD products are processed and packaged in cleanroom facilities from beginning to end and subsequently gamma irradiated or aseptically filled in order assure sterility. For more information call 610-644-8335, email sales@sterile.com or visit our website at www.sterile.com.

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